



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0069.005

DVS ZERT hereby certifies that the company

TELEMOND Spółka z ograniczona odpowiedzialnoscia
ul. Belgijska 5
66-470 Kostrzyn nad Odra
Poland

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 03.02.2020 until 14.02.2022

Düsseldorf, 03.02.2020
Place and date of issue

M.Eng. Swider
Lead Assessor


Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2016.0069.005

Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
121	3.2	t = 3 - 30 mm	BW
135	1.2, 3.1	t = 3 - 160 mm	BW
	1.2, 3.1, 3.2	t >= 4 mm	FW
	1.2/3.1, 1.2/3.2	t = 3 - 24 mm	BW
	3.2/8	t = 3 - 24 mm	FW
	1.2/8	t = 3 - 60 mm	HY, WPS TH-001-17
	1.2/8	t = 10 - 40 mm	BW
		D = 22.5 - 90 mm	
	2.2	t = 1.4 - 2.6 mm	BW
	2.2	t = 1.4 - 12 mm	FW
	3.2	t = 3 - 100 mm	BW
	8	t = 1.8 - 5 mm	FW
	8	t = 3 - 12 mm	FW
	8	t = 10 - 40 mm	FW
	D >= 25 mm		
142/141	8	t = 2 - 4 mm	BW
		D >= 25 mm	
783	3.2/1.2	D = 5 - 15 mm	-

Area of Application:

- new construction of assemblies and components for rail vehicles
- except design
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Piotr Marek Matkowski (IWE) born: 18.07.1973

Deputy with equal rights:

Janusz Jakubowski (IWE) born: 19.02.1980
 Tomasz Jakubiec (IWE) born: 02.04.1987
 Przemyslaw Jakubiec (IWE) born: 16.05.1979

Representative:

Arkadiusz Bednarz (IWS) born: 09.12.1977
 Jaroslaw Czulada (IWS) born: 29.05.1972
 Tomasz Dynkwald (IWS) born: 18.02.1969
 Robert Plandowski (IWS) born: 26.12.1967
 Robert Stankiewicz (IWS) born: 05.01.1975

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 for Mr. Matkowski (IWE) Mr. Janusz Jakubowski (IWE), Mr. Przemyslaw Jakubiec and Mr. Tomasz Jakubiec (IWE)

registration ON EN15085:

DVSZERT/15085/CL1/069/0A4/16

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.
 The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.